

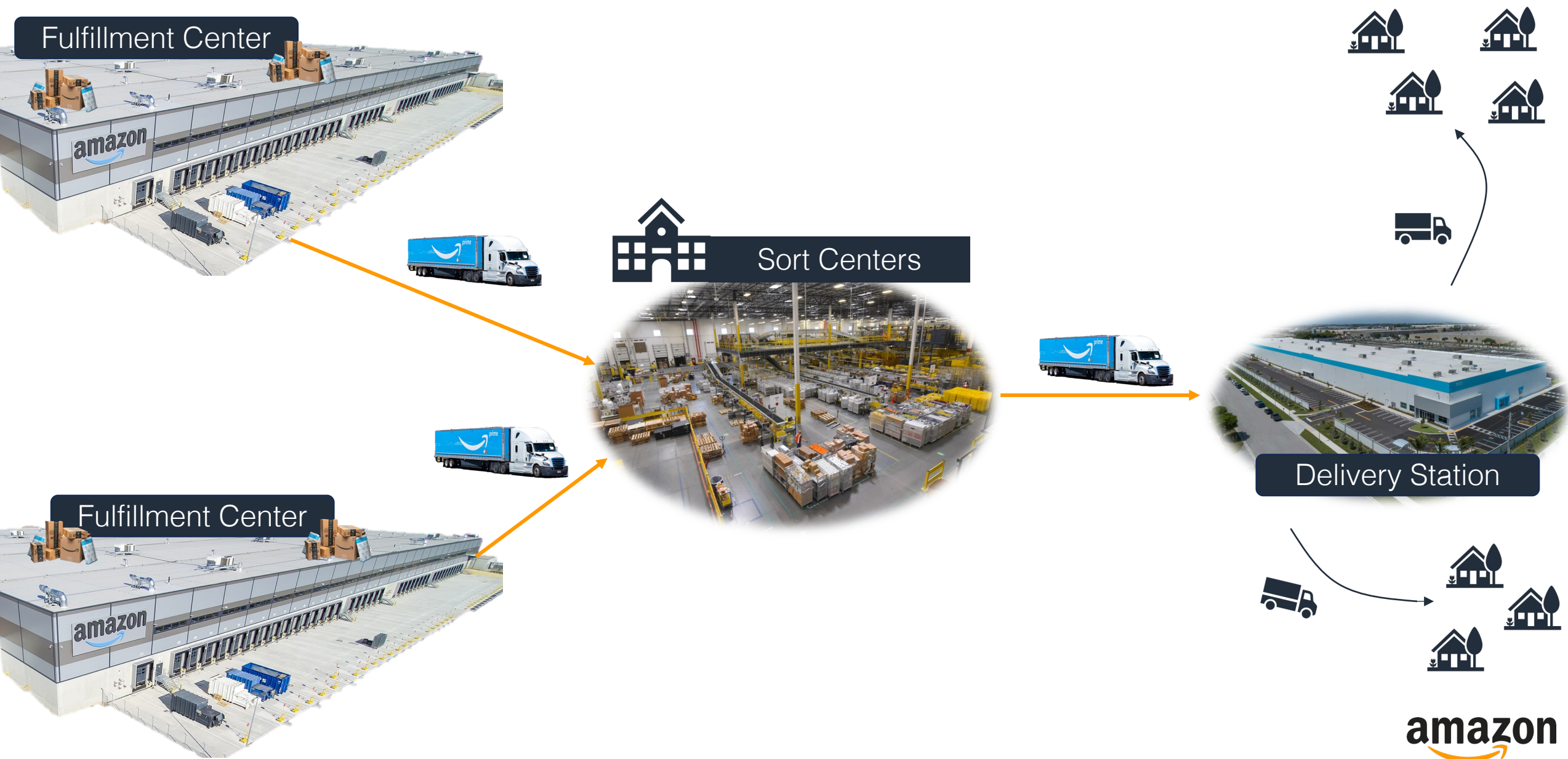
Middle-mile Network Optimization

Minimizing costs while maximizing delivery speed

Ugo Rosolia
Research Science Manager

Amazon Transportation Services (ATS), Science & Tech

Middle-mile Transportation Network





Key decisions

1. Connectivity, i.e., buildings to connect.
2. Timing, i.e., trucks departure times.

Objectives

1. Reduce cost.
2. Minimize carbon emissions.
3. Maximize delivery speed.

Middle-mile Optimization



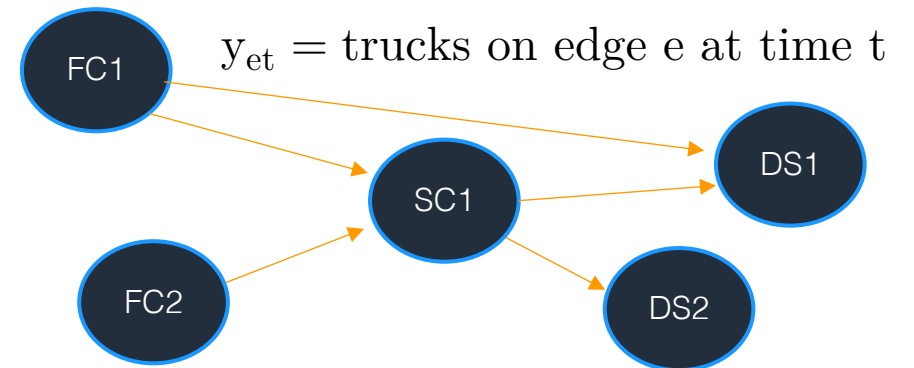
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Time-expanded network flow problem



Intractable at Amazon's scale!

Why do we care about speed?



Deliver to
New York 10003

All ▾ french press chambord

🔍

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2 VIDEOS

Bodum 1928-16US4 Chambord French Press Coffee Maker, 1 Liter, 34 Ounce, Chrome

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★★★★★ ▾ 13,088 ratings

Amazon's Choice for "french press chambord"

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Price: **\$34.99** & FREE Shipping. [Details](#)
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You Save: **\$18.51 (35%)**

Available at a lower price from [other sellers](#) that may not offer free Prime shipping.

Style: **Glass Carafe**

Glass Carafe Shatterproof SAN Carafe

Color: **Chrome**



Size: **34 Ounce**

12 Ounce 17 Ounce **34 Ounce**

51 Ounce

Material Borosilicate Glass, Stainless Steel, Plastic
Brand Bodum
Color Chrome
Capacity 1 Liters

Buy new: **\$34.99**


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
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Why do we care about speed?

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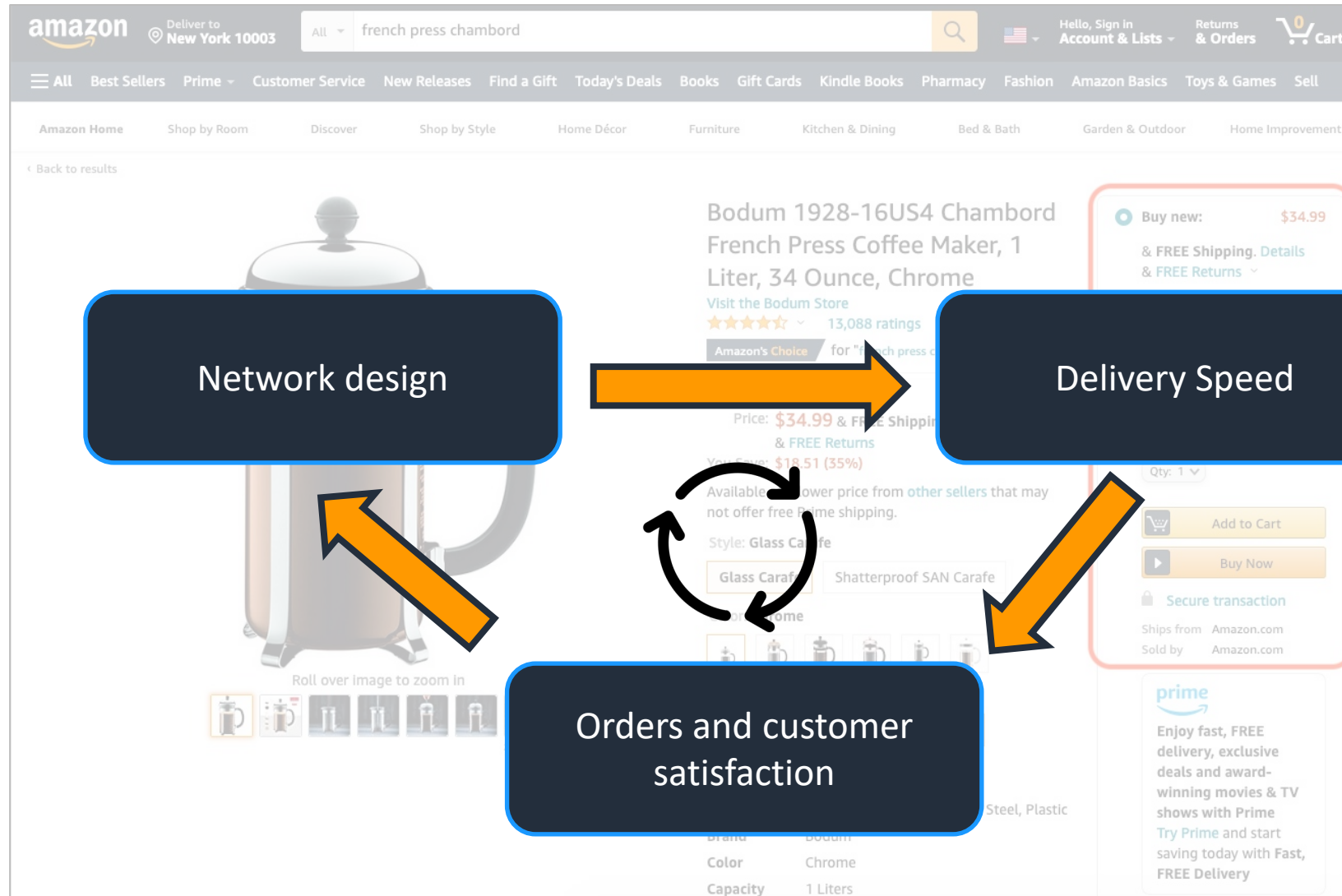
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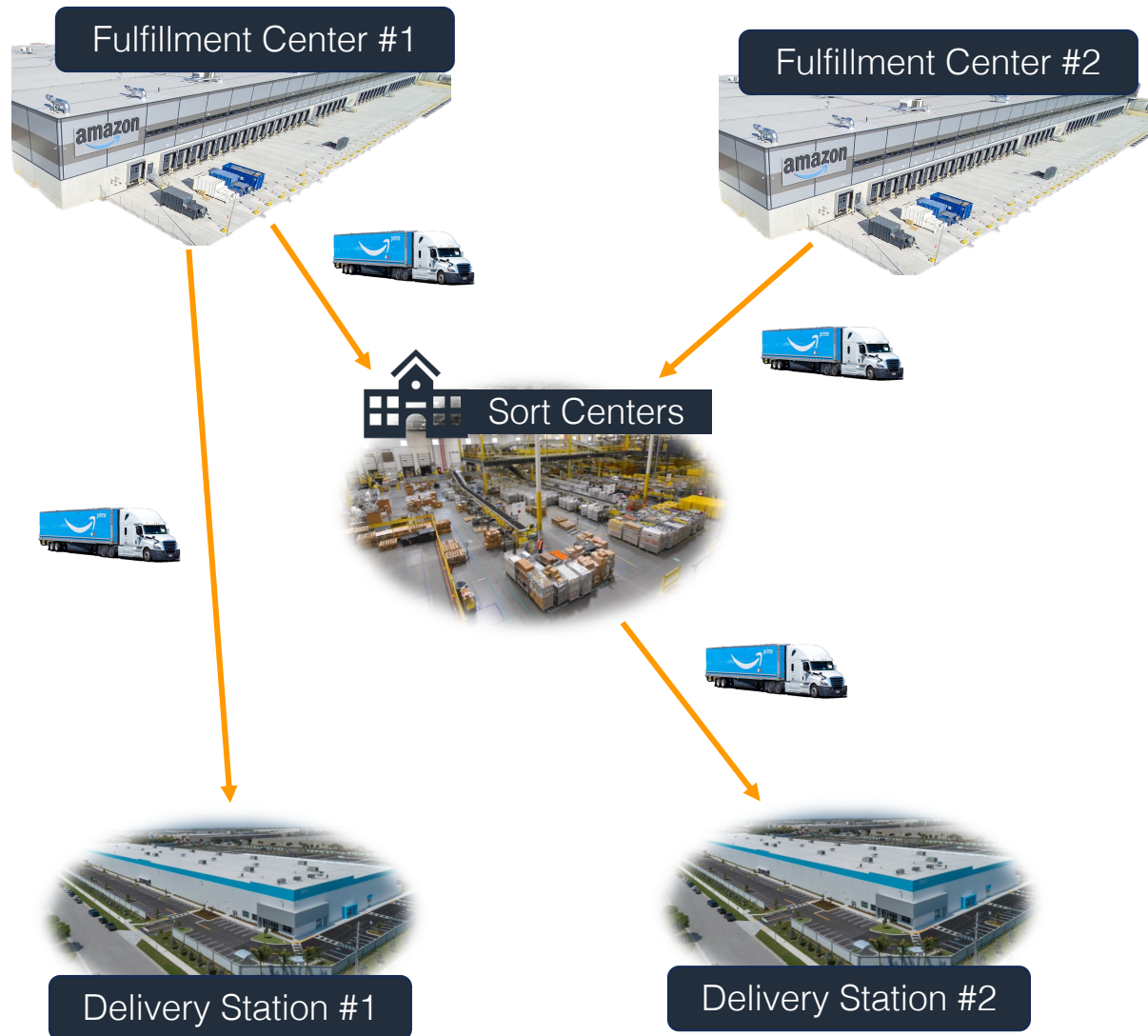
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Why do we care about speed?



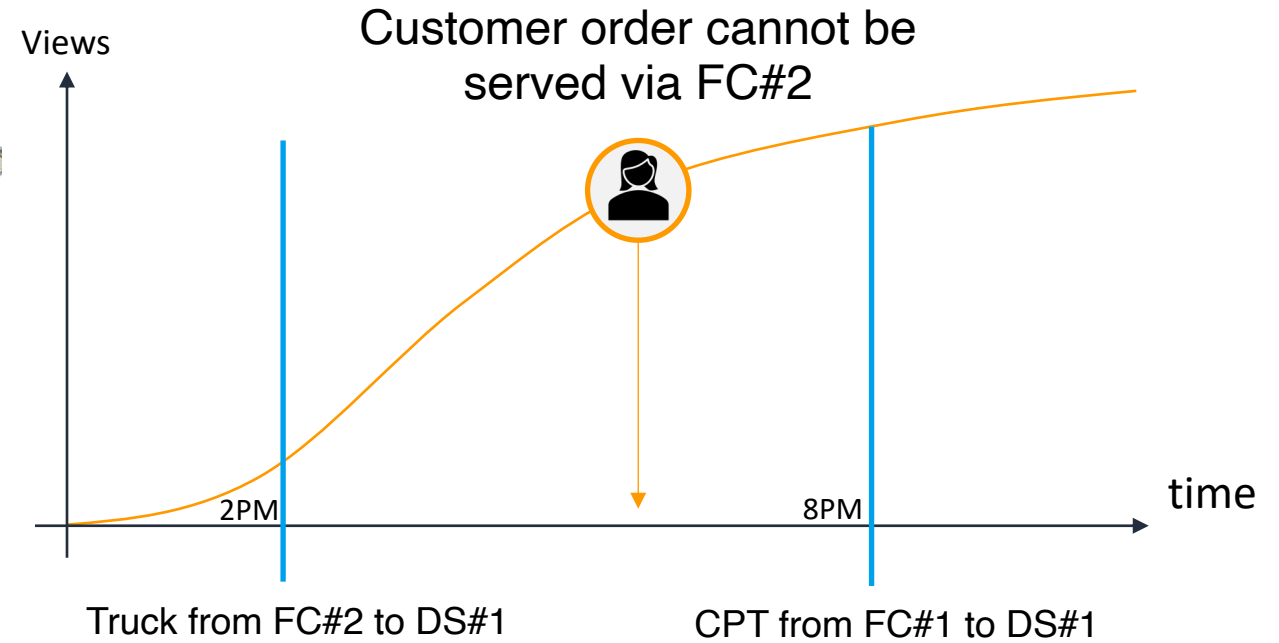
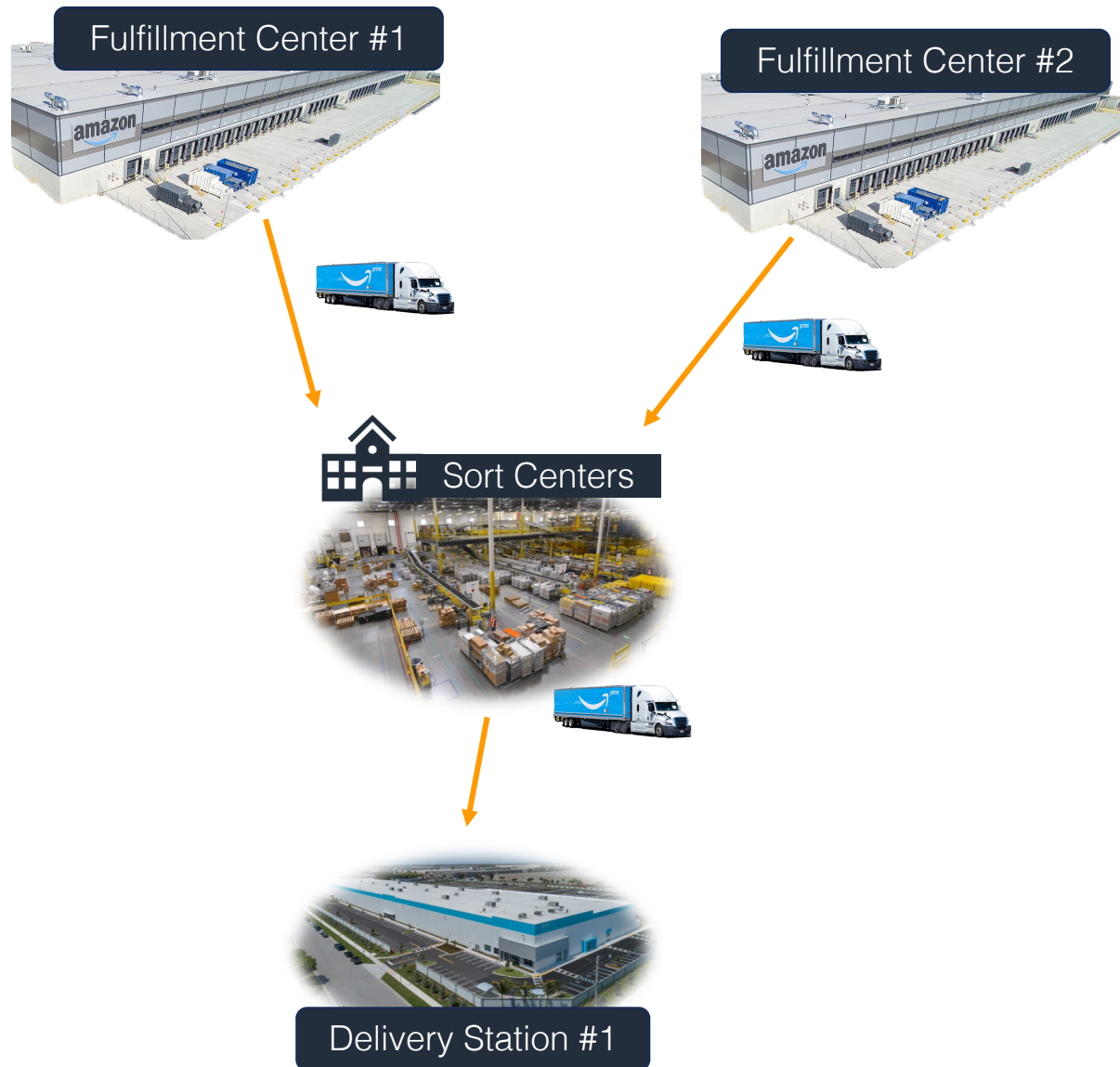


$$\begin{aligned} \min_{p,v} \quad & \text{NetworkCost}(p, y) \\ \text{s.t.} \quad & (p, y) \in \text{FeasibleNetwork} \end{aligned}$$

Path vector variable

Trucks vector variable

Network Design: Timing



$$\begin{aligned} \max_z \quad & \text{Speed}(z) \\ \text{s.t.} \quad & z \in \text{FeasibleSchedule}(p) \end{aligned}$$

Truck vector variable

Dependency on connectivity

$$\begin{aligned} \min_{\mathbf{p}, \mathbf{y}, \mathbf{z}} \quad & \text{NetworkCost}(\mathbf{p}, \mathbf{y}) - \text{Speed}(\mathbf{z}) \\ \text{s.t.} \quad & (\mathbf{p}, \mathbf{y}) \in \text{FeasibleNetwork} \\ & \mathbf{z} \in \text{FeasibleSchedule}(\mathbf{p}) \end{aligned}$$

Why is this problem hard to solve?

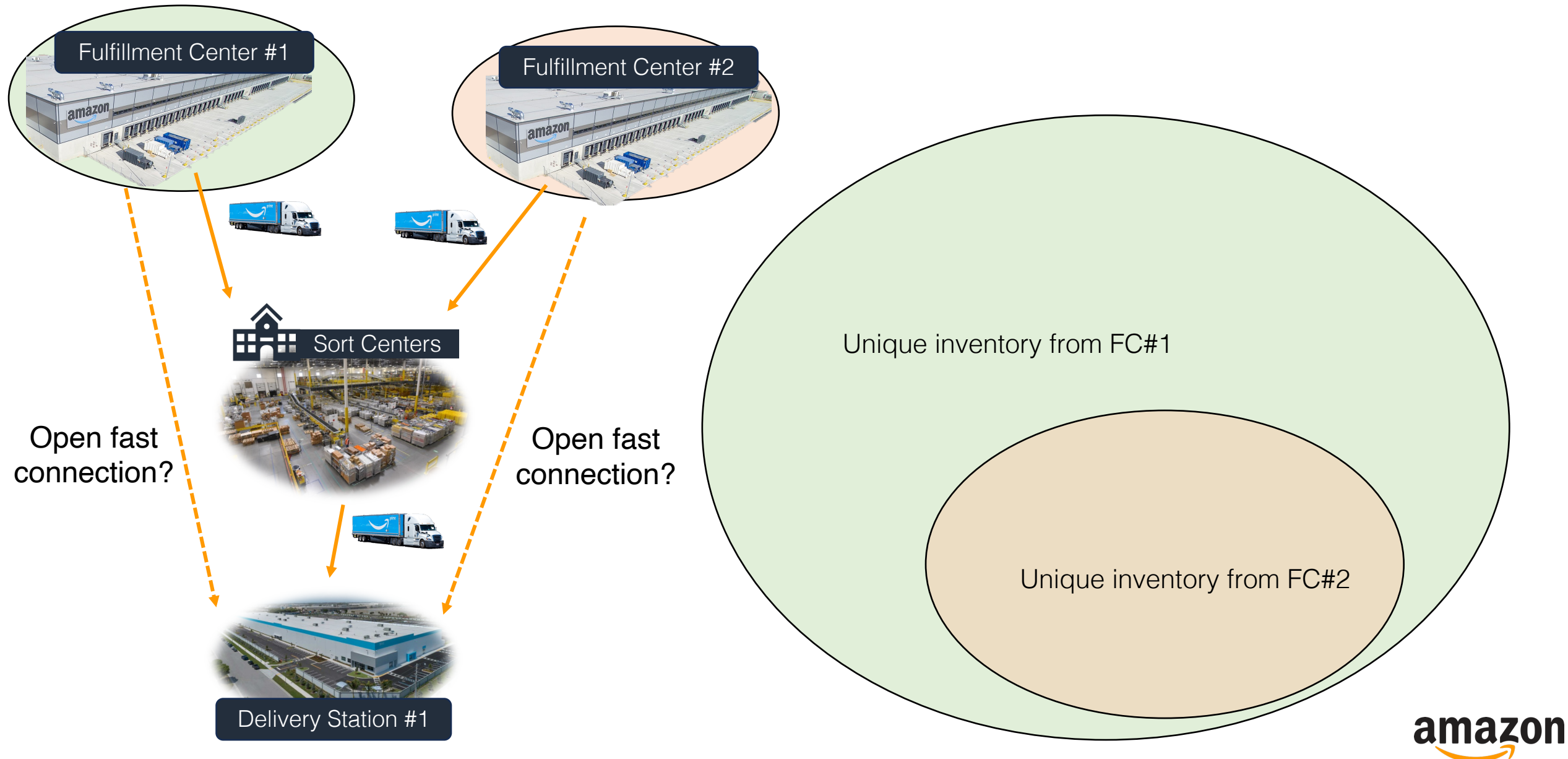
- (a) Feasibility: We must consider granular non-convex operational constraints, e.g., site opening hours.
- (b) Speed objective: Inventory at FCs impacts the speed given by expensive fast connections.
- (c) Scale: Billions of variables to model hourly decisions, e.g., when a truck should depart.
- (d) Uncertainty: Customers' demand is uncertain, thus we should minimize the expected cost.

$$\begin{aligned} \min_{\mathbf{p}, \mathbf{y}, \mathbf{z}} \quad & \text{NetworkCost}(\mathbf{p}, \mathbf{y}) - \text{Speed}(\mathbf{z}) \\ \text{s.t.} \quad & (\mathbf{p}, \mathbf{y}) \in \text{FeasibleNetwork} \\ & \mathbf{z} \in \text{FeasibleSchedule}(\mathbf{p}) \end{aligned}$$

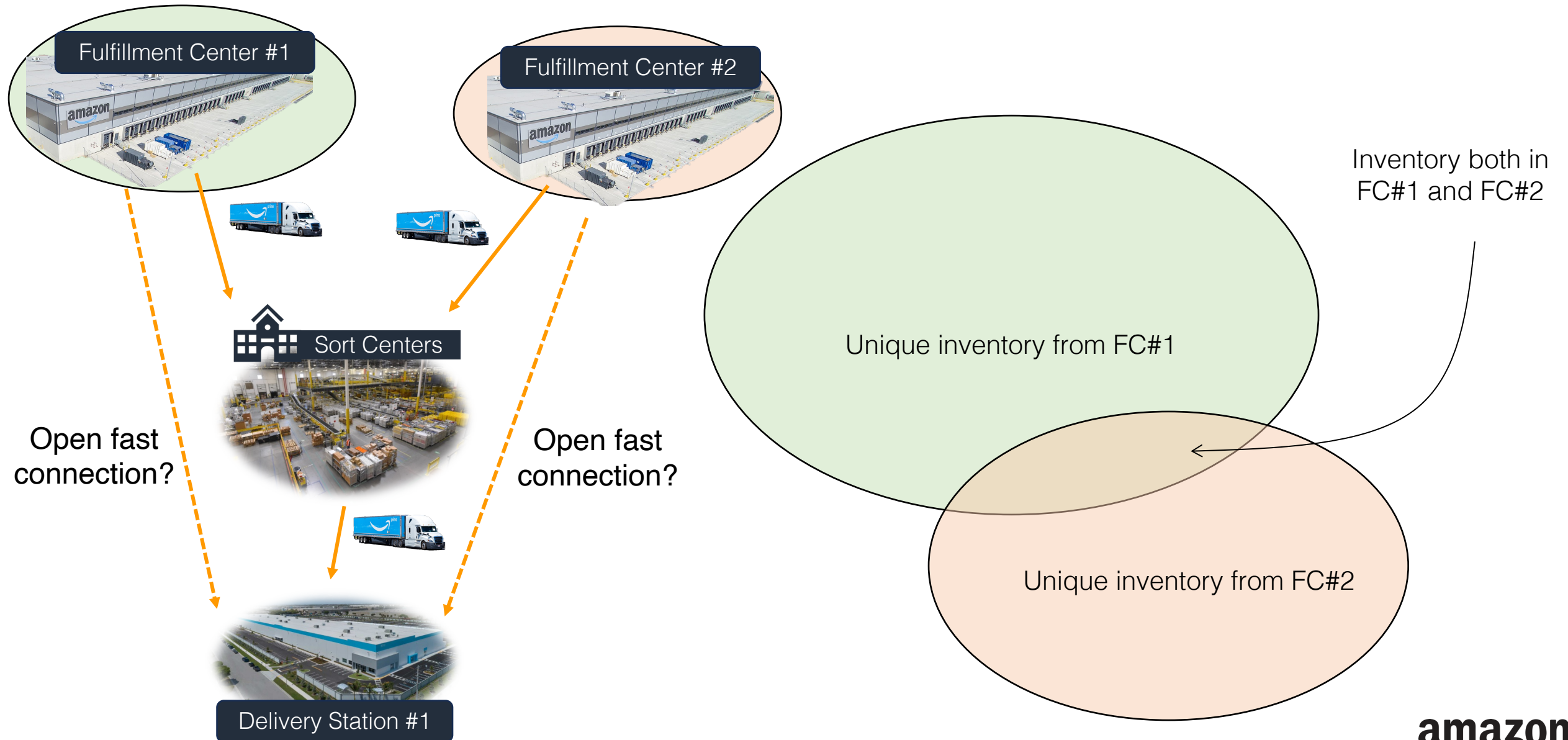
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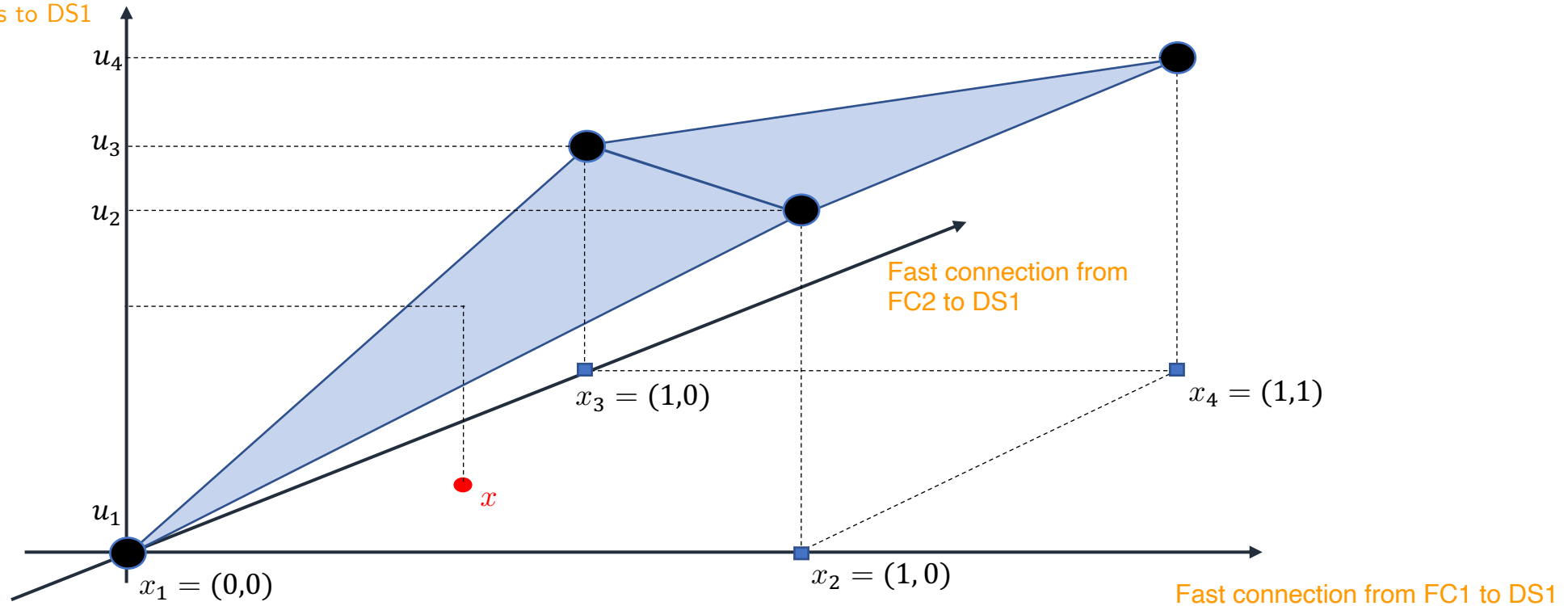
Speed-aware Network Design



Speed-aware Network Design



Unique items to DS1



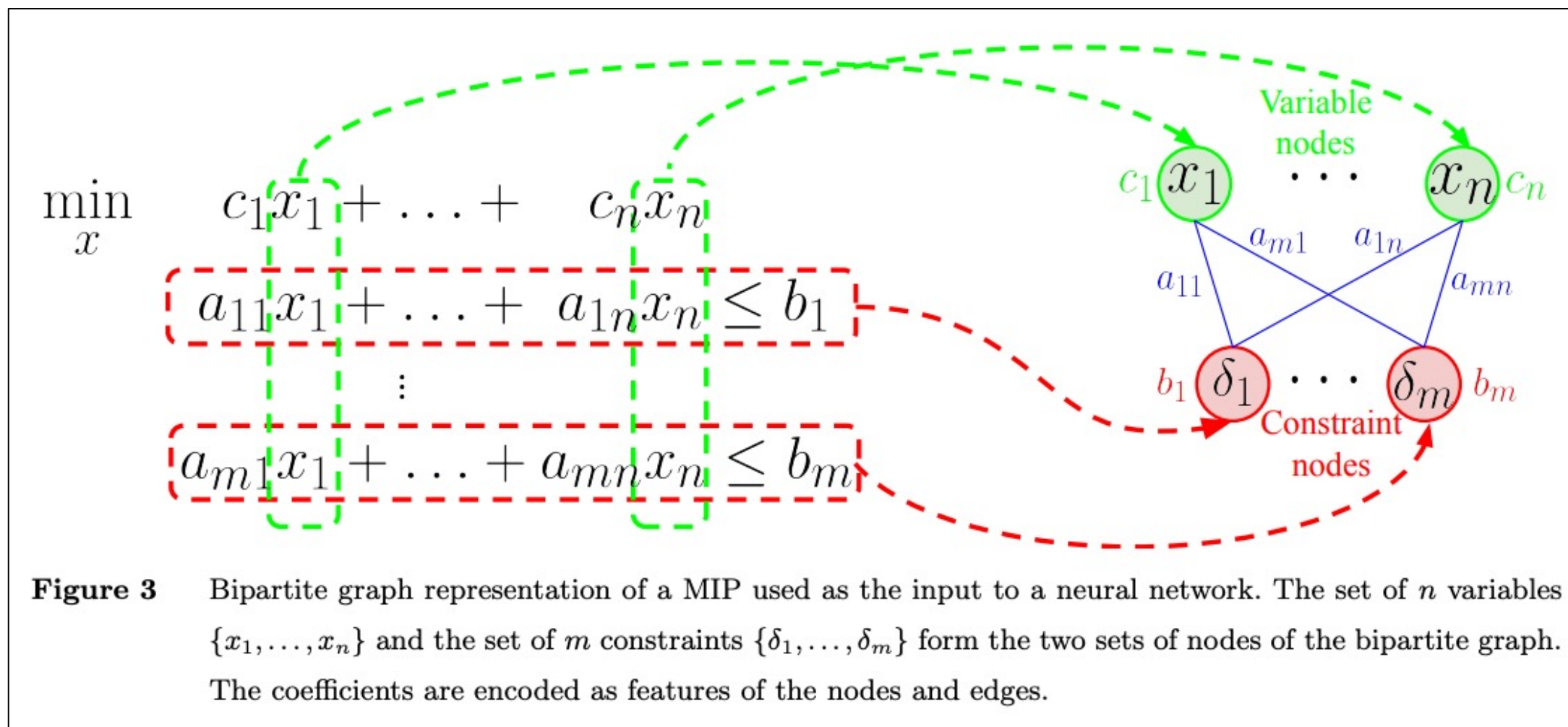
$$V(\mathbf{x}) = \max_{\alpha_i \geq 0} \sum_i \alpha_i u_i$$

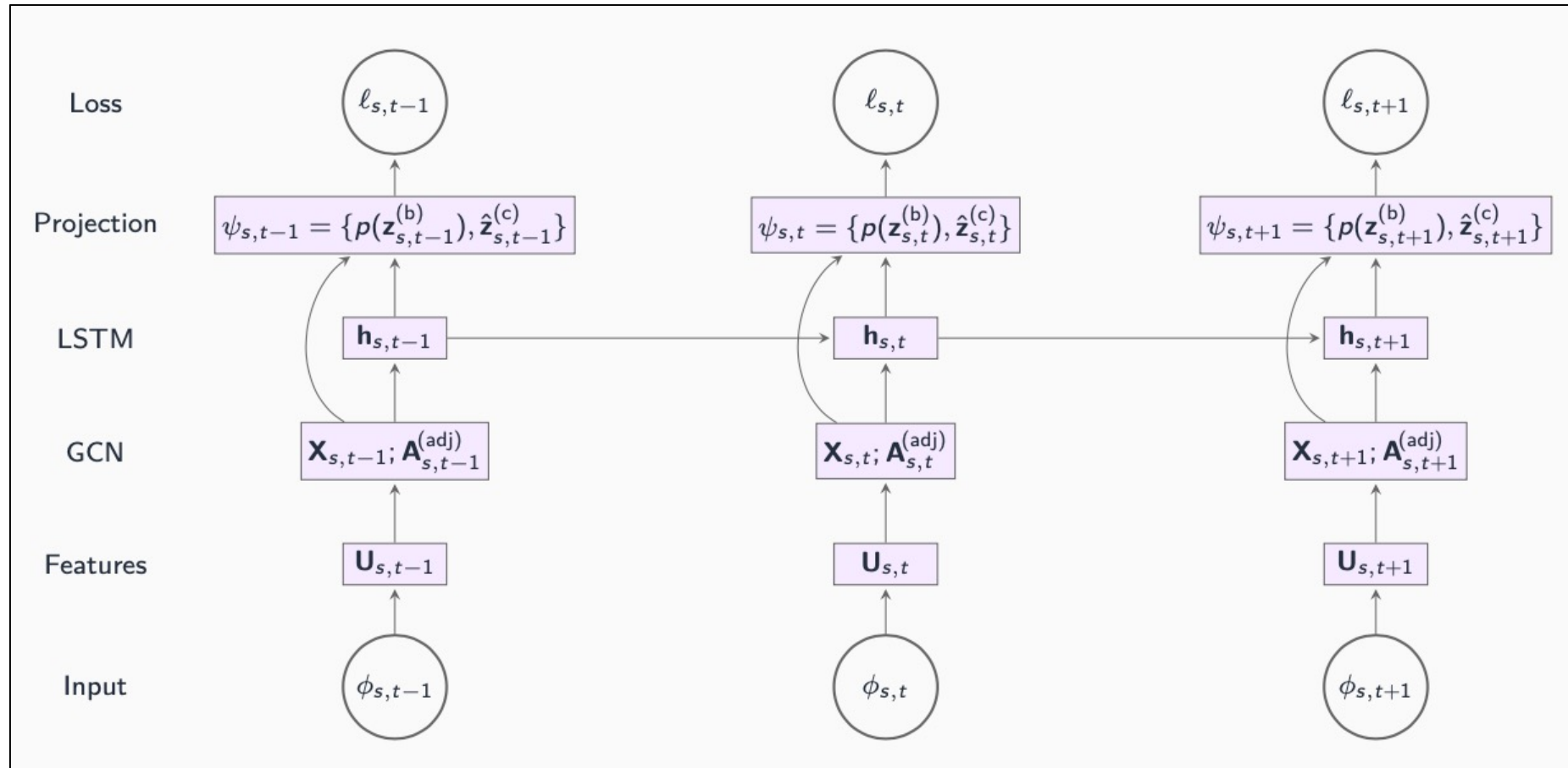
subject to $\sum_i \alpha_i = 1, \sum_i \alpha_i x_i = \mathbf{x}$

$$\begin{aligned} \min_{\mathbf{p}, \mathbf{y}, \mathbf{z}} \quad & \text{NetworkCost}(\mathbf{p}, \mathbf{y}) - \text{Speed}(\mathbf{z}) \\ \text{s.t.} \quad & (\mathbf{p}, \mathbf{y}) \in \text{FeasibleNetwork} \\ & \mathbf{z} \in \text{FeasibleSchedule}(\mathbf{p}) \end{aligned}$$

Why is this problem hard to solve?

- (a) Feasibility: We must consider granular non-convex operational constraints, e.g., site opening hours.
- (b) Speed objective: Inventory at FCs impacts the speed given by expensive direct connections.
- (c) Scale: Billions of variables to model hourly decisions, e.g., when a truck should depart.
- (d) Uncertainty: Customers' demand is uncertain, thus we should minimize the expected cost.





Key idea:

1. Learn the probability that a variable will be active.
2. Fix variables that are active with high-probability to reduce problem dimensionality

Table 1: Datasets.

	path-routing	facility-location	travelling-salesman	energy-grid	revenue-maximization
# Integer variables	1044	1989	144	1000	10000
# Continuous variables	0	0	0	500	0
# Equality constraints	390	50	36	1	0
# Inequality constraints	36	39	4082	1010	10
Data	real	mixed	synthetic	synthetic	synthetic
Fraction of non-zeros in A	0.0333	0.0226	0.1414	0.6723	0.5011
Fraction of non-zeros in b	1.0	0.5	0.8333	0.9876	1.0
Fraction of non-zeros in c	0.9169	0.9804	0.9996	1.0	1.0
Fraction of non-zeros in z*	0.4298	0.0278	0.0833	0.7375	0.0166

Table 2: Accuracy percentage (mean \pm std) over all instances of MIPnet vs. neural-diving. Bold indicates the best method (higher values are better).

ρ	Method	path-routing	facility-location	travelling-salesman	energy-grid	revenue-maximization
30%	MIPnet	0.9964\pm0.0007	1.0000\pm0.0000	0.9943\pm0.0027	1.0000\pm0.0000	1.0000\pm0.0000
	neural-diving	0.9578 \pm 0.0072	1.0000\pm0.0000	0.9642 \pm 0.0053	1.0000\pm0.0000	1.0000\pm0.0000
40%	MIPnet	0.9924\pm0.0018	1.0000\pm0.0000	0.9936 \pm 0.0024	1.0000\pm0.0000	0.9997\pm0.0005
	neural-diving	0.9083 \pm 0.0933	0.9998 \pm 0.0002	0.9961\pm0.0012	1.0000\pm0.0000	0.9991 \pm 0.0013
50%	MIPnet	0.9826\pm0.0022	1.0000\pm0.0000	0.9913\pm0.0029	0.9998\pm0.0000	0.9997 \pm 0.0004
	neural-diving	0.9002 \pm 0.0066	0.9991 \pm 0.0003	0.9552 \pm 0.0046	0.9861 \pm 0.0092	1.0000\pm0.0000
60%	MIPnet	0.9649\pm0.0044	0.9998\pm0.0001	0.9867\pm0.0041	0.9972\pm0.0010	0.9997\pm0.0005
	neural-diving	0.9199 \pm 0.0271	0.9991 \pm 0.0002	0.9761 \pm 0.0277	0.9523 \pm 0.0030	0.9980 \pm 0.0028
70%	MIPnet	0.9409\pm0.0048	0.9984\pm0.0005	0.9797\pm0.0046	0.9874\pm0.0011	0.9995 \pm 0.0007
	neural-diving	0.8926 \pm 0.0399	0.9964 \pm 0.0006	0.9669 \pm 0.0220	0.9502 \pm 0.0481	1.0000\pm0.0000

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